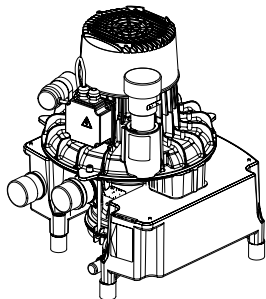
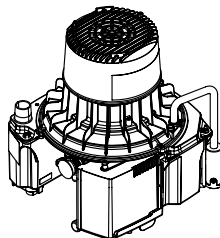


# Combination suction unit

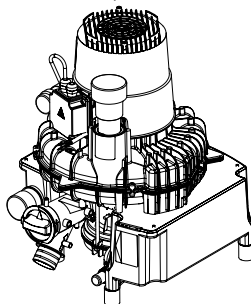
**VS 600**



**VS 300 S**



**VS 900 S / VS 1200 S**



Installation and operating instructions

CE 0297

9000-606-79/30



**DÜRR  
DENTAL**

EN

2015/07



# Content



## Important information

<b>1. General information</b>	4
1.1 Evaluation of conformity	4
1.2 General notes	4
1.3 Notes on medical products	4
1.4 Notes on EMC for medical products	4
1.5 Correct usage	5
1.6 Incorrect usage	5
1.7 Use of peripheral units	5
<b>2. Safety</b>	6
2.1 General safety notes	6
2.2 Safety notes concerning protection from electrical current	6
<b>3. Warnings and symbols</b>	7
<b>4. Overview</b>	8
4.1 VS 300 S scope of delivery	8
4.2 Special accessories	8
4.3 VS 600 scope of delivery	8
4.4 Special accessories	8
4.5 VS 900 S scope of delivery	9
4.6 Special accessories	9
4.7 VS 1200 S scope of delivery	9
4.8 Special accessories	9
<b>5. Technical data</b>	10
5.1 VS 300 S suction unit	10
5.2 VS 600 suction unit	11
5.3 VS 900 S suction unit	12
5.4 VS 1200 S suction unit	13
5.5 Ambient conditions	14
5.6 Model identification plate	14
<b>6. Functional description</b>	15
<b>7. Functional diagram</b>	16



## Installation

<b>8. Setup</b>	17
8.1 Room for setup	17
8.2 Setup alternatives	17
8.3 Bacteria filter / Noise reducer	17
8.4 Installation of the surge tank in combination with an amalgam separator	17
8.5 Rinsing unit	17
8.6 Plumbing materials	18
8.7 Hose materials	18
8.8 Hose and pipe laying	18
<b>9. Connection possibilities</b>	19
9.1 VS 300 S connection	19
9.2 VS 600 connection	20
9.3 VS 900 S / VS 1200 S connection	21
<b>10. Electrical connection</b>	22
10.1 Notes on connection lines	22
10.2 Control box (VS 600, VS 900 S, VS 1200 S)	22
10.3 Motor terminal box connections	23
<b>11. Commissioning and first start-up</b>	24



## Use

<b>12. Cleaning and disinfection of the suction unit</b>	25
<b>13. Maintenance</b>	25



## Troubleshooting

<b>14. Tips for operators and service technicians</b>	26
---	----



## Disposal

<b>15. Unit disposal</b>	27
--------------------------	----



## Important information

### 1. General information

#### 1.1 Evaluation of conformity

The product was subject to a conformity acceptance process under the European Union guidelines covering this type of device and conforms with the essential requirements of these regulations.

#### 1.2 General notes

- These Installation and Operating Instructions form an integral part of the unit. They must be kept close to the unit at all times for the operator. Precise observance of these installation and operating instructions is a prerequisite for use of the unit for the intended purpose and for its correct operation; new personnel must be sufficiently trained and instructed in its use. New personnel must be made aware of the contents of the installation and operating instructions, and they should be passed on to future operating staff.
- Safety for the operator as well as trouble-free operation of the unit are only ensured if use is made of original equipment parts. In addition, only those accessories may be used which are specifically mentioned in the Installation and Operating Instructions or have been authorised by Dürr Dental. If other accessories are used with this appliance, Dürr Dental cannot guarantee safe operation or proper functioning. No liability on the part of the manufacturer will be accepted in the case that damage arises through the use of non-approved accessories.
- Dürr Dental are only responsible for the equipment with regard to safety, reliability and proper functioning where installation, resettings, changes or modifications, extensions and repairs have been carried out by Dürr Dental or an agency authorised by Dürr Dental and if the equipment is used in conformity with the Installation and Operating Instructions.

- These Installation and Operating Instructions conform to the relevant version of the equipment and the underlying safety standards valid at the time of going to press. All circuits, processes, names, software and appliances quoted are protected under industrial property rights.
- Any reprinting of the installation and operating instructions, in whole or in part, is subject to prior approval of Dürr Dental being given in writing.
- Retain the packaging for possible return of the product to the manufacturer. **Ensure that the packaging is stored away from children.** Only the original packaging provides adequate protection during transport of the unit. Should return of the product to the manufacturer be necessary during the guarantee period, Dürr Dental accepts no responsibility for damage occurring during transport where the original packaging was not used.

#### 1.3 Notes on medical products

- This product is a technical medical appliance and, as such, may only be operated by such persons who, as a result of training or experience, can be confidently expected to operate it correctly.

#### 1.4 Notes on EMC for medical products

Medical products should be treated with respect when it comes to electromagnetic compatibility and special safety measures must be taken. Special instructions concerning electromagnetic compatibility for medical products can be found in our special leaflet, order number 9000-606-67/30, or the information can be found on the internet ([www.duerr.de](http://www.duerr.de)) in the Technical Documentation download pages.

## 1.5 Correct usage

The suction unit is designed to provide vacuum pressure in order to aspirate saliva, rinsing water and other fluids which are present during dental treatment and to transport them into the waste water system.

The suction unit should be cleaned and disinfected carefully according to the manufacturer's instructions.

Correct usage infers the strict observance of the Installation and Operating Instructions and all notes concerning setup, operation and maintenance.

### Installation within other medical supply equipment:

During the development and construction of the suction unit, care has been taken to incorporate all requirements of medical products as far as possible. As a result, this appliance is suitable for installation within medical supply equipment. Where this appliance is installed within other medical supply equipment, the installation and assembly must meet all requirements of directive 93/42 EWG as well as any and all relevant standards.

This unit is also technically suitable for the aspiration of nitrous oxide (laughing gas). When designing a system that will also aspirate nitrous oxide, ensure that the other components in the system are also suitable for this purpose. Those responsible for setting up the system must assess this and approve and release the system for the aspiration of nitrous oxide.



Operating in combination with nitrous oxide is only permitted when the exhaust air is transported to the outside of the building.

## 1.6 Incorrect usage

- Do not use this appliance to aspirate inflammable or explosive gas mixtures.
- The units are not suitable for use as vacuum cleaners.
- Setting up the unit close to the patient is not permitted.

Any use of this appliance/these appliances above and beyond that laid down in the Installation and Operating Instructions is deemed to be incorrect usage. The manufacturer cannot be held liable for any damage resulting from incorrect usage. The operator will be held liable and bears all risks.

## 1.7 Use of peripheral units

- Appliances may only be connected together or connected to any other assemblies where the safety of the patients, operators and staff and of the environment will not be affected in any way.

Where any doubts remain concerning safety when connecting to other units, the operator is obliged to ascertain that such connection can in no way affect the safety of operators, patients or other staff by referring to the manufacturer or a fully qualified and competent expert.

## 2. Safety

### 2.1 General safety notes

This appliance has been designed and constructed by Dürr Dental so that correct usage of the appliance is virtually free of any possible injury or danger. In spite of this, we feel it is our duty to mention the following safety measures in order to prevent any possible danger.

- When operating the appliance, observe all local rules and regulations.

Converting or modifying the appliance in any way is strictly prohibited. In such cases, any and all guarantees will immediately become invalid. The operation of modified appliances can be punishable by law. In the interests of trouble-free operation, the owner and operator is responsible for observing these regulations.

- Installation must be carried out by suitably qualified personnel.
- Before every use, the operator must check the functional safety and condition of the appliance.
- The operator must be knowledgeable in the operation of the appliance.
- This product is not designed for operation in an area at risk from explosion, or where the atmosphere could contribute to combustion arising. Areas where explosions could occur are those areas where flammable anaesthetic material, skin cleansers, oxygen and skin disinfectants are present.

### 2.2 Safety notes concerning protection from electrical current

- This appliance may only be connected to a correctly installed Dürr control box (VS 600, VS 900 S, VS 1200 S).
- Before connecting the appliance, it is necessary to check that the supply voltage and the electrical frequency of the appliance correspond to the values of the mains power supply.
- Before commissioning and first start up, all equipment and supply lines must be checked for signs of damage. Damaged supply lines and connections must be replaced immediately.
- Never come into contact with patients and open plug-in connections on the appliance at the same time.
- When working on and with the appliance, always observe the local electrical safety procedures.

### 3. Warnings and symbols

The following terminology and symbols are used in these Installation and Operating Instructions to denote especially important information:



#### ATTENTION

Instructions or regulations and warnings regarding the safety of persons and damage avoidance.



Warning of dangerous electrical voltage.



Automatic start-up



Hot surface



Biohazard warning



Information and/or instructions or prohibitions regarding personal safety or extensive material damage



To avoid any danger of infection, protective clothing should be worn (e.g. protective gloves, protective eyewear, face mask).



Take environmental and ambient conditions into account.



Ground connection



Order no./Model no.



Serial no.



Observe the Operating Instructions



Manufacturer

## 4. Overview



The parts listed as special accessories are **not** part of the standard scope of delivery but can be ordered separately.

### 4.1 VS 300 S scope of delivery

The following articles are included in the scope of delivery (deviations are possible due to country-specific regulations and import provisions):

- V 300 S in 230 V, 1~, 50 Hz  
with control box . . . . . 7122-01/002
- V 300 S in 230 V, 1~, 60 Hz  
with control box . . . . . 7122-02/002
- V 300 S in 100 V, 1~, 50 -60 Hz  
with control box . . . . . 7122-05/003
- Combination suction unit
- Set of connector parts
- Suction hose LW 30, grey
- Hose, LW 20
- Hose LW 30, aluminium
- OroCup (not Japan)

### 4.2 Special accessories

- Wall mounting bracket. . . . . 7130-190-00
- Housing . . . . . 7122-200-00
- Exhaust air bacteria filter with accessories . . . . . 7120-143-00
- Rinsing unit. . . . . 7100-250-50
- Ventilation kit. . . . . 7122-981-51

### 4.3 VS 600 scope of delivery

The following articles are included in the scope of delivery (deviations are possible due to country-specific regulations and import provisions):

- V 600 in 230 V, 1~, 50 Hz  
with control box 230 V, 1~. . . . . 7128-01/002
- V 600 in 400 V, 3~, 50-60 Hz  
with control box 400 V, 3~. . . . . 7128-02/002
- VS 600 in 230 V, 3~, 50-60 Hz  
with control box 230 V, 3~. . . . . 7128-02/003
- Combination suction unit
- Control box  
for model 7128-01/002 . . . . . 0700-500-50  
for model 7128-02/002 . . . . . 0732-100-56  
for model 7128-02/003 . . . . . 0732-100-57
- Set of connector parts
- Hose LW 40
- Hose LW 50
- Hose, LW 20
- OroCup

### 4.4 Special accessories

- Noise reducing hood . . . . . 7131-991-00
- Surge tank . . . . . 7112-101-00
- Wall mounting bracket . . . . . 7130-190-00
- Console for floor setup . . . . . 7130-191-00
- Exhaust air bacteria filter . . . . . 0705-991-53
- Noise reducer for exhaust air . . . . 0730-991-00
- Rinsing unit . . . . . 7100-250-50
- Ventilation kit . . . . . 7122-981-50



## 4.5 VS 900 S scope of delivery

The following articles are included in the scope of delivery (deviations are possible due to country-specific regulations and import provisions):

- V 900 in 230 V, 1~, 50 Hz  
with control box 230 V, 1~. . . . . 7134-01/002
- V 900 in 400 V, 3~, 50 Hz  
with control box 400 V, 3~. . . . . 7134-02/002
- V 900 in 230 V, 3~, 50 Hz  
with control box 230 V, 3~. . . . . 7134-02/003
- Combination suction unit
- Control box
  - for model 7134-01/002 . . . . . 0732-100-55
  - for model 7134-02/002 . . . . . 0732-100-56
  - for model 7134-02/003 . . . . . 0732-100-59
- Hose, LW 20
- Hose, LW 50 (0.6 m)
- Hose, LW 50 (1.5 m)
- OroCup

## 4.6 Special accessories

- Noise reducing hood. . . . . 7131-991-00
- Surge tank . . . . . 7130-991-00
- Wall mounting bracket. . . . . 7130-190-00
- Console for floor setup . . . . . 7130-191-00
- Exhaust air bacteria filter . . . . . 0705-991-53
- Noise reducer for exhaust air. . . . . 0730-991-00
- Rinsing unit. . . . . 7100-250-50
- Ventilation kit. . . . . 7122-981-50

## 4.7 VS 1200 S scope of delivery

The following articles are included in the scope of delivery (deviations are possible due to country-specific regulations and import provisions):

- V 1200 in 400 V, 3~, 50 Hz  
with control box 400 V, 3~. . . . . 7138-02/002
- V 1200 in 230 V, 3~, 50 Hz  
with control box 230 V, 3~. . . . . 7138-02/003
- V 1200 in 400 V, 3~, 60 Hz  
with control box 400 V, 3~. . . . . 7138-03/002
- V 1200 in 230 V, 3~, 60 Hz  
with control box 230 V, 3~. . . . . 7138-03/003
- Combination suction unit
- Control box
  - for model 7138-02/002 . . . . . 0732-100-61
  - for model 7138-02/003 . . . . . 0732-100-57
  - for model 7138-03/002 . . . . . 0732-100-61
  - for model 7138-03/003 . . . . . 0732-100-59
- Set of connector parts
- Hose, LW 20
- Hose, LW 50 (0.6 m)
- Hose, LW 50 (1.5 m)
- OroCup

## 4.8 Special accessories

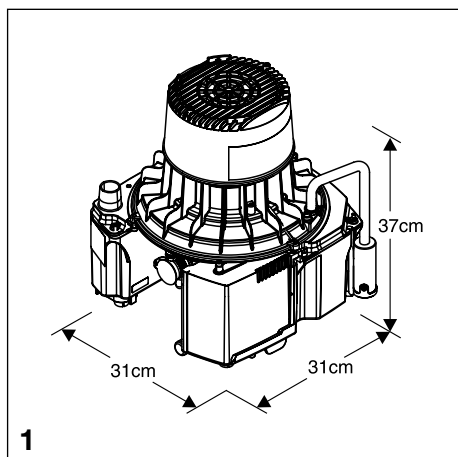
- Noise reducing hood. . . . . 7131-991-00
- Surge tank . . . . . 7130-991-00
- Wall mounting bracket. . . . . 7130-190-00
- Console for floor set up. . . . . 7130-191-00
- Exhaust air bacteria filter . . . . . 0705-991-53
- Noise reducer for exhaust air. . . . . 0730-991-00
- Rinsing unit. . . . . 7100-250-50
- Ventilation kit. . . . . 7122-981-50

## 5. Technical data

### 5.1 VS 300 S suction unit

Model 7122		-01	-02	-05
<b>Voltage</b>	V	230 / 1~	230 / 1~	100, 1~
<b>Frequency</b>	Hz	50	60	50-60
<b>Nominal current</b>	A	2.9	3.7	8.0-10
<b>Starting current</b>	A	8.2	9.1	21-20.5
<b>Motor protection switch</b>	Motor winding overheat protector 160 °C (±5 °C)			
<b>Power output</b>	W	580	800	650-850
<b>Speed</b>	rpm	2750	3100	2810-3200
<b>Duty cycle</b>	%		100	
<b>Type of protection</b>			IP 24	
<b>Protection class</b>			I	
<b>Medical device</b>			Class IIa	
<b>Max. volume of fluid</b>	l/min		4	
<b>Unimpeded flow rate</b>	l/min	670	800	670-800
<b>Weight</b>				
without housing	kg		Approx. 12.5	
with housing	kg		Approx. 21	
<b>Noise level **</b>				
without housing	dB(A), ±1.5	63 - 64	64 - 65	63 - 65
with housing	dB(A), ±1.5	53 - 54	54 - 64	53 - 55
<b>Vacuum connection</b>	DürrConnect Special Ø 30 mm			
<b>Exhaust air connection</b>	Ø 30 mm (external)			
<b>Waste water connection</b>	DürrConnect Ø 20 mm			
<b>Operating pressure</b>	mbar		-	
<b>Protective low voltage</b>	V		24 ~	
<b>Output</b>	VA		4	

\*\* Tested according to EN ISO 1680 Noise emissions; measured in a soundproof room.  
In rooms with poor soundproofing characteristics, higher values may be obtained.

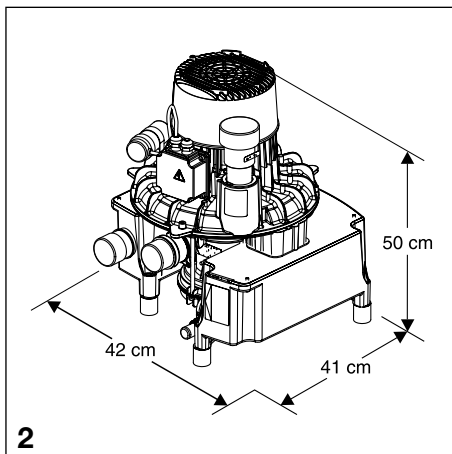


## 5.2 VS 600 suction unit

Model 7128		-01		-02
<b>Voltage</b>	V	230 / 1~	400, 3~	230, 3~
<b>Frequency</b>	Hz	50	50-60	50-60
<b>Nominal current</b>	A	5.0	1.8-2.3	3.1-4.1
<b>Starting current</b>	A	22	8	9
<b>Motor protection switch *</b>	A	-	2.5-4.0	3.5-4.5
<b>Power output</b>	W	1100	1000	1420
<b>Speed</b>	rpm	2850	2850/3300	
<b>Duty cycle</b>	%	100		
<b>Type of protection</b>				IP 24
<b>Protection class</b>				I
<b>Medical device</b>				Class IIa
<b>Max. volume of fluid</b>	l/min	10		
<b>Unimpeded flow rate</b>	l/min	1500	1500-1700	
<b>Weight</b>	kg	approx. 25		
<b>Noise level **</b>				
without housing	dB(A), ±1.5	63	63-68	
with housing	dB(A), ±1.5	-	-	
<b>Vacuum connection</b>				Ø 40 mm (external)
<b>Exhaust air connection</b>				Ø 50 mm (external)
<b>Waste water connection</b>				DürrConnect Ø 20 mm
<b>Operating pressure</b>	mbar / hPa	approx. 170		

\* Recommended setting values. As the motor protection switch is subject to a small amount of tolerance, the current should be measured during installation and the motor protection setting adjusted accordingly.

\*\* Tested according to EN ISO 1680 Noise emissions; measured in a soundproof room. In rooms with poor soundproofing characteristics higher values may be obtained.

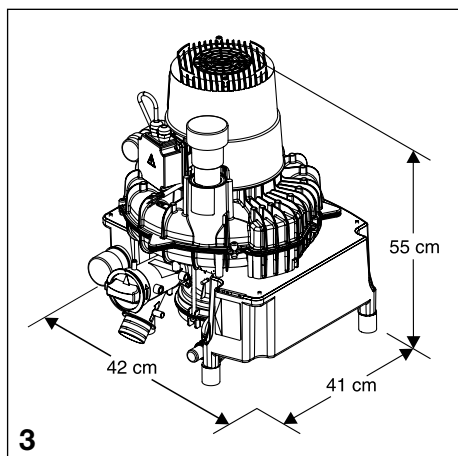


## 5.3 VS 900 S suction unit

Model 7134		-01	-02
<b>Voltage</b>	V	230 / 1~	230/400, 3~
<b>Frequency</b>	Hz	50	50
<b>Nominal current</b>	A	7.4	6.5/3.8
<b>Starting current</b>	A	32	42/25
<b>Motor protection switch *</b>	A	10	6.3/4
<b>Power output</b>	W	1680	1970
<b>Speed</b>	rpm	2780	2870
<b>Duty cycle</b>	%		100
<b>Type of protection</b>			IP 24
<b>Protection class</b>			I
<b>Medical device</b>			Class IIa
<b>Max. volume of fluid</b>	l/min		16
<b>Unimpeded flow rate</b>	l/min		2300
<b>Weight</b>	kg		approx. 32
<b>Noise level **</b>			
without housing	dB(A), ±1.5		65
with housing	dB(A), ±1.5		60
<b>Vacuum connection</b>			Ø 50 mm (external)
<b>Exhaust air connection</b>			Ø 50 mm (external)
<b>Waste water connection</b>			DürrConnect Ø 20 mm
<b>Operating pressure</b>	mbar / hPa		approx. 170

\* Recommended setting values. As the motor protection switch is subject to a small amount of tolerance, the current should be measured during installation and the motor protection setting adjusted accordingly.

\*\* Tested according to EN ISO 1680 Noise emissions; measured in a soundproof room. In rooms with poor soundproofing characteristics higher values may be obtained.

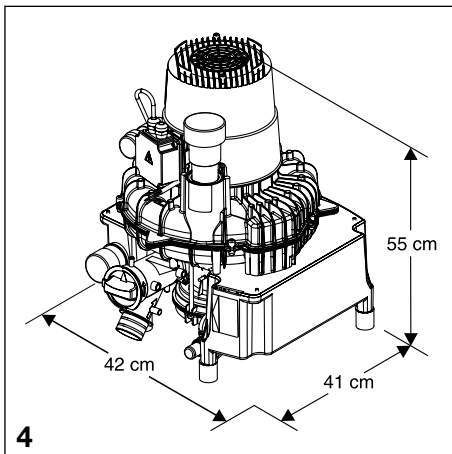


## 5.4 VS 1200 S suction unit

Model 7138		-02	-03
<b>Voltage</b>	V	230/400, 3~	230/400, 3~
<b>Frequency</b>	Hz	50	60
<b>Nominal current</b>	A	6.5/3.8	6.8/3.9
<b>Starting current</b>	A	43/25	26
<b>Motor protection switch *</b>	A	6.3/4	7/4
<b>Power output</b>	W	2000	2400
<b>Speed</b>	rpm	2860	3180
<b>Duty cycle</b>	%	100	
<b>Type of protection</b>		IP 24	
<b>Protection class</b>		I	
<b>Medical device</b>		Class IIa	
<b>Max. rate of flow of fluids</b>	l/min	24	
<b>Unimpeded flow rate</b>	l/min	2400	2900
<b>Weight</b>	kg	approx. 32	
<b>Noise level **</b>			
without housing	dB(A), $\pm 1.5$	66	67
with housing	dB(A), $\pm 1.5$	61.5	62
<b>Vacuum connection</b>		$\varnothing$ 50 mm (external)	
<b>Exhaust air connection</b>		$\varnothing$ 50 mm (external)	
<b>Waste water connection</b>		DürrConnect $\varnothing$ 20 mm	
<b>Operating pressure</b>	mbar / hPa	approx. 170	approx. 160

\* Recommended setting values. As the motor protection switch is subject to a small amount of tolerance, the current should be measured during installation and the motor protection setting adjusted accordingly.

\*\* Tested according to EN ISO 1680 Noise emissions; measured in a soundproof room. In rooms with poor soundproofing characteristics, higher values may be obtained.



### 5.5 Ambient conditions



Take environmental and ambient conditions into account. Do not operate the unit in damp or wet conditions.

#### Storage and transport

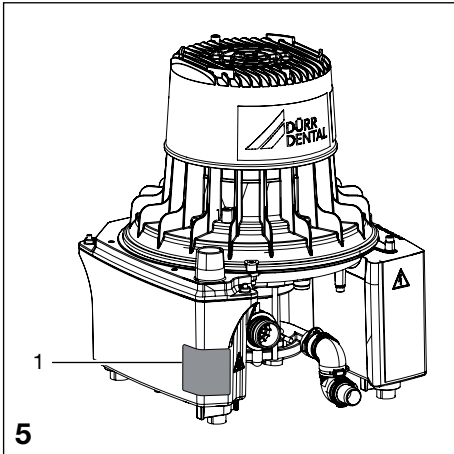
Temperature: ..... -10 °C to +60 °C

Rel. humidity: ..... max. 95 %

#### Operation

Temperature: ..... +10 °C to +40 °C

Rel. humidity: ..... max. 70 %

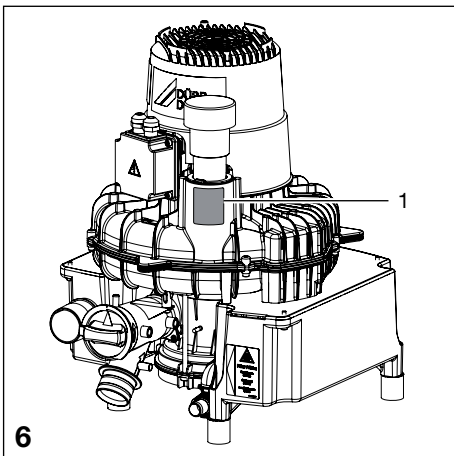


### 5.6 Model identification plate

#### VS 300 S

The model identification plate is located on the sound insulated housing

1 Model identification plate



#### VS 600, VS 900 S, VS 1200 S

The model identification plate is located on the top part of the turbine housing.

1 Model identification plate

## 6. Functional description

### Example showing VS 900 S suction unit

Inside the suction unit, the aspirated fluids and solid particles are passed through a **two-step** separation system and separated from the suction air. This separation system consists of a cyclone separator and a separation turbine.

The suction operation functions continuously.

The mixture drawn in, consisting of fluids, solid particles and air, passes through the inlet connection (D) and into the suction unit. The coarse filter (B) serves to hold back the solid particles.

The rest of the mixture passes to the cyclone separator (I) and is set into a spiral motion. In this **first step**, the centrifugal forces generated cause the fluid and smaller particles remaining to be thrown against the outside wall of the separation chamber of the cyclone separator. This initially creates a coarse separation of the fluid waste.

In the **second stage**, the separation turbine (J) effects a fine separation of the remaining fluid from the flow of air which has carried it so far.

The waste water pump (H) feeds the fluid emanating from the centrifuge stage and, together with the finer solid particles, through the waste water system connection (E) into the central waste water network.

The air which has been separated from the fluid mix in the second stage is drawn in by the vacuum pressure which is created by the turbine wheel (K) and can now be passed through the exhaust air connection (C).

Both the turbine wheels and the waste water pump are driven by the motor (L).



In order to separate out any dental amalgam present, it is necessary to have an amalgam separator, e.g. model CA 4, located behind the waste water connection (E).



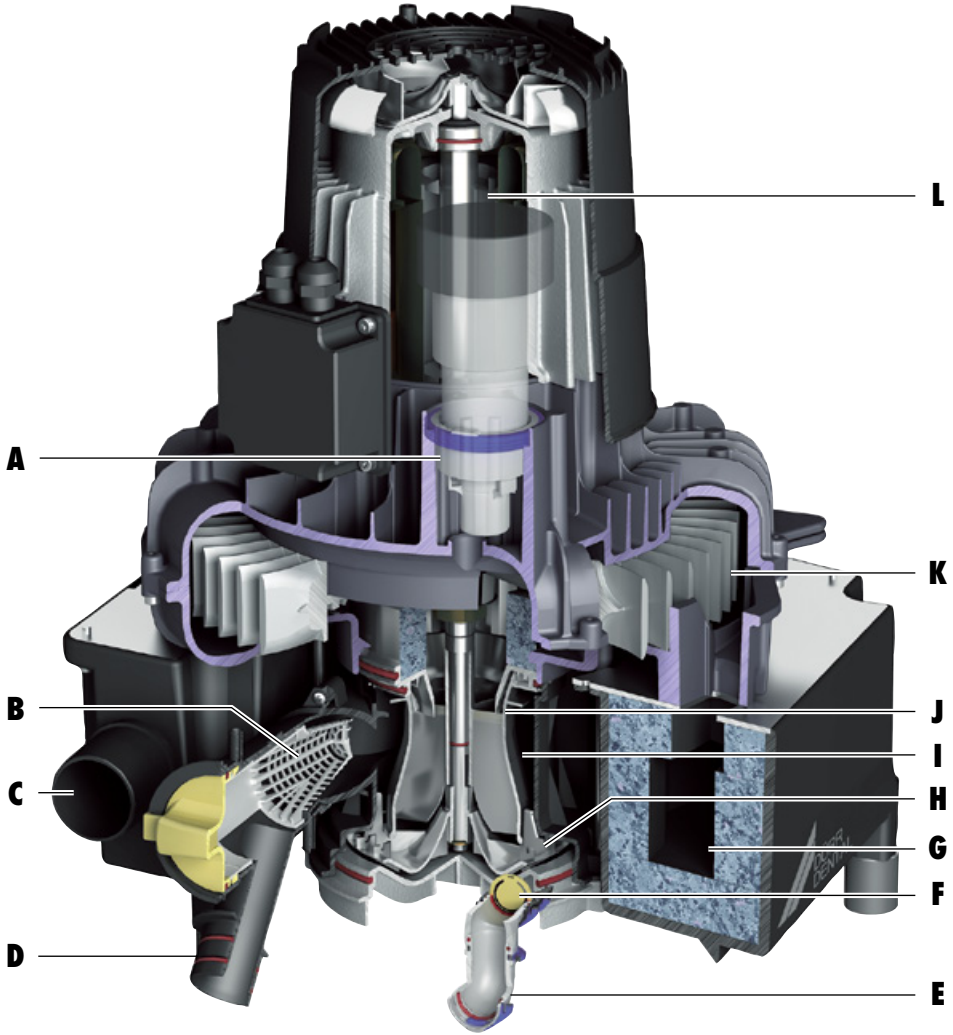
As the separation step of the VS 1200 S is approved for use with up to 24 l fluid, a second CA 4 must be connected to this unit depending on the particular installation and national regulations. The maximum permitted water volume of 16 l/min for one CA 4 must not be exceeded.



**Where an amalgam separator provided by a different manufacturer is connected, the max. fluid flow volume of the suction unit must be strictly observed.**

# 7. Functional diagram

EN



- A** Auxiliary air valve
- B** Coarse filter
- C** Exhaust air connection
- D** Intake nozzle
- E** Waste water connection
- F** Membrane valve

- G** Exhaust air muffler
- H** Waste water pump
- I** Cyclone separator
- J** Separation turbine
- K** Turbine wheel
- L** Motor





## Installation

### 8. Setup



More information can be found in the planning information for suction units.

#### 8.1 Room for setup

- Installation in special purpose rooms, e.g. in the boiler room, must be checked first against prevailing building regulations.
- Installation in wet rooms is not permitted.
- Installation outside is not permitted.
- When installed in a cabinet or machine room, sufficient intake and exhaust air openings must be provided; they must have a clear cross-section of at least 120 cm<sup>2</sup>. Where ventilation is not sufficient, a ventilation fan must be provided with a performance of at least 2 m<sup>3</sup>/min; appropriate slots to allow the intake of cool air must also be provided. When cabinet installation is preferred, a special ventilation kit can be used.

#### 8.2 Setup alternatives

- On the same level as the surgery room or in a room on a floor below.

##### VS 300 S

Where installation of the VS 300 S is carried out in a cellar or similar room, the unit must be set up on a platform or fixed to the wall at a height of 30 cm above the floor level.

- Setup on the floor and in combination with an amalgam separator should be carried out using a floor unit or platform.



**The suction unit itself should be set up at least 20 cm above any installed Dürre amalgam separator that might be present.**

- For wall mounting, we recommend the Dürre wall mounting bracket.
- In a well ventilated cabinet (e.g. Dürre PTS).
- In the Dürre housing (VS 300 S only) as an extension of the treatment unit.



Information on installation can be found in the installation instructions provided with the floor unit or the wall mounting bracket.

#### 8.3 Bacteria filter / Noise reducer

**Bacterial filter:** For reasons of hygiene, we strongly recommend that a bacteria filter is provided in the exhaust air connection. Where the suction unit is installed in the surgery rooms and the exhaust air cannot be fed to the outside of the building, a bacteria filter must be fitted.

Depending on the model type and condition of the bacteria filter, it must be replaced every 1-2 years at the latest.

**Noise reducer:** If the noise of the exhaust air extraction at the outlet is too loud, a reducer can be installed in the exhaust air line.

#### 8.4 Installation of the surge tank in combination with an amalgam separator

- Suction units VS 600, VS 900 S and VS 1200 S require the installation of a surge tank when used in combination with an amalgam separator.



Information on installation can be found in the installation instructions supplied with the surge tank.



Where a VS 900 is replaced by a VS 900 S or VS 1200 S, we also strongly recommend replacing the syphon with a surge tank. (For the order number, see Special accessories.)

#### 8.5 Rinsing unit

When carrying out surgical treatments, we recommend using a rinsing unit together with the suction unit; this provides a small amount of water during the aspiration phase which then serves to thin the secretions that arise and makes it easier to transport them through the system. The rinsing unit should be installed within the treatment unit itself or set up in the vicinity of the suction unit.

## 8.6 Plumbing materials



**The following materials may NOT be used:**

**Acrylonitril butadiene styrene or styrol copolymer blends (e. g. SAN+PVC).**

**Only the following plumbing materials may be used:**

Airtight HT waste water tubes of polypropylene (PP), chlorinated polyvinyl chloride (PVC-C), unplasticised polyvinyl chloride (PVC-U) and polyethylene (PEh).

## 8.7 Hose materials



**The following materials may NOT be used:**

**Hose materials which are not resistant to dental disinfectants and chemicals, rubber hoses or full PVC hoses which are not sufficiently flexible.**

For waste water systems and suction connections, only flexible spiral PVC hoses with integrated spiral or hoses of a comparable quality may be used.



As all plastic hoses are subject to deterioration with age, they must be checked and inspected frequently and replaced when necessary. When a suction unit is replaced, we recommend also replacing all hose connections at the same time.

## 8.8 Hose and pipe laying

- **Waste water connections** must be executed according to local and national building regulations.



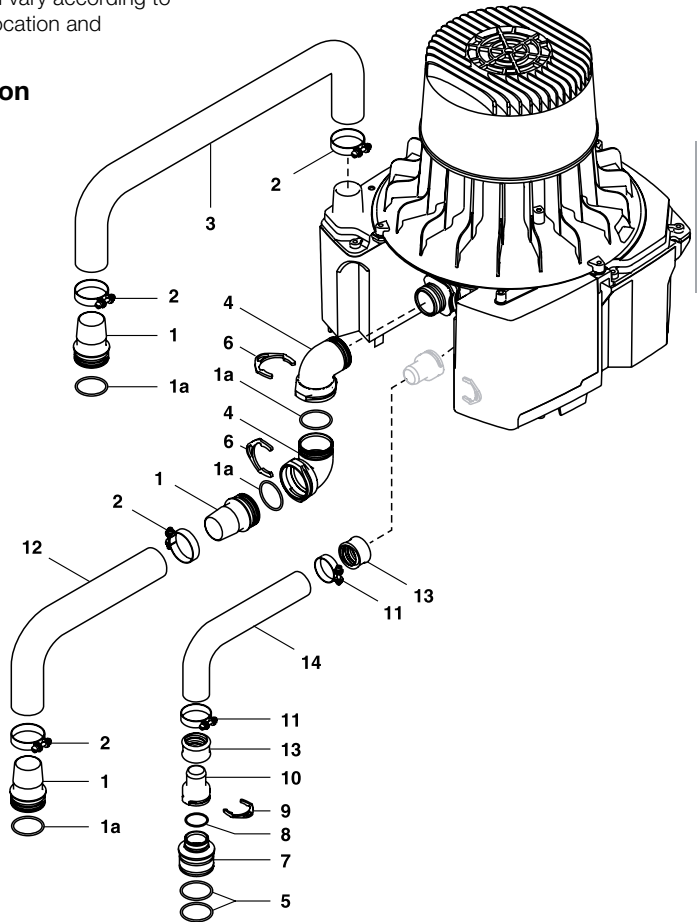
The connection between the pipe line and connection to the suction unit should be kept straight, without bends, and as short as possible using the flexible hoses provided. This will reduce the level of vibration in the plumbing system.

## 9. Connection possibilities



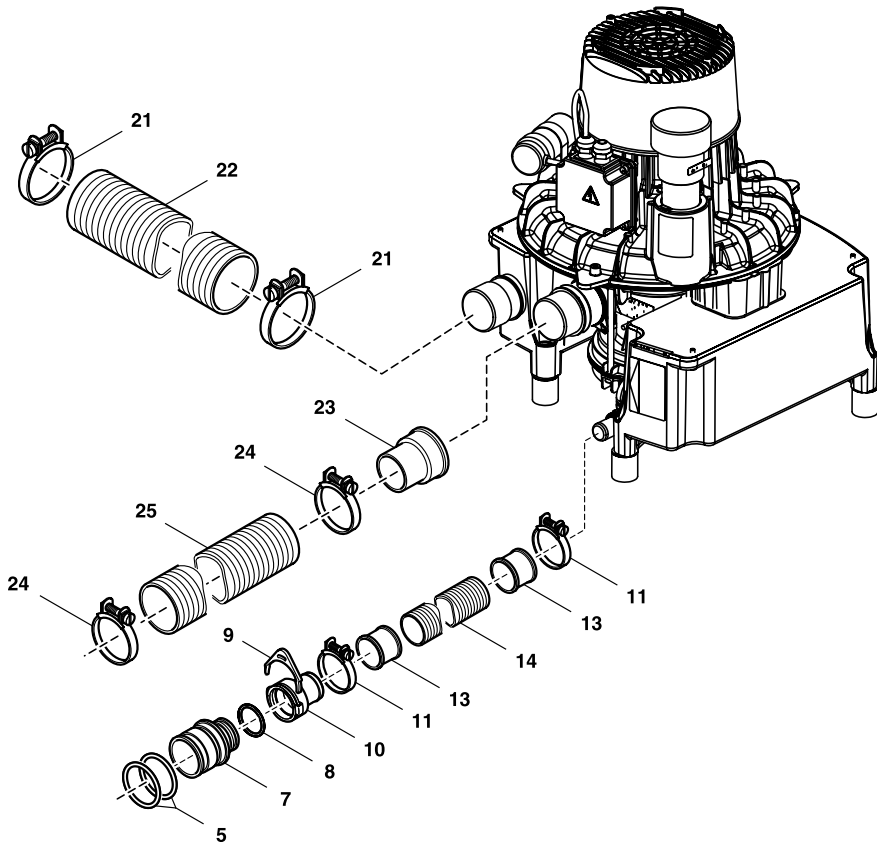
The alternative setup arrangements shown here only indicate the range of possibilities which will vary according to the particular setup location and conditions.

### 9.1 VS 300 S connection



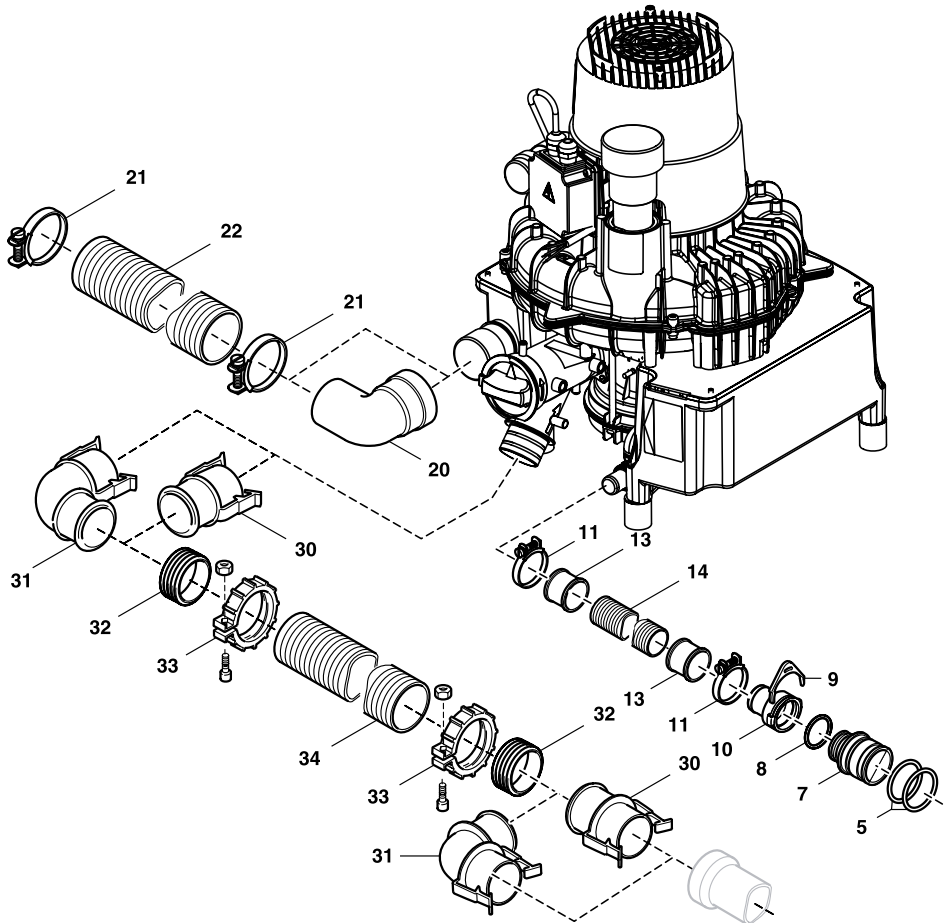
- 1 Connector 30/36
- 1a O-ring
- 2 Hose clamp Ø30 mm
- 3 Exhaust air hose (aluminium) Ø30 mm internal
- 4 Elbow piece DN 30
- 5 O-ring 30x2
- 6 Safety clamp
- 7 Connector Ø36 mm, external
- 8 O-ring 20x2.0
- 9 Safety clamp
- 10 Hose joint piece Ø25 mm
- 11 Hose clamp Ø28 mm
- 12 Suction hose Ø30 mm, internal
- 13 Hose sleeve
- 14 Waste water hose Ø20 mm, internal

## 9.2 VS 600 connection



- 5 O-ring 30x2
- 7 Connector Ø36 mm, external
- 8 O-ring 20x2.0
- 9 Safety clamp
- 10 Hose joint piece Ø20 mm
- 11 Hose clamp Ø28 mm
- 13 Hose sleeve
- 14 Waste water hose Ø20 mm, internal
- 21 Hose clamp Ø55 mm
- 22 Exhaust air hose Ø50 mm, internal
- 23 Hose connections DN 40/50
- 24 Hose clamp Ø46 mm
- 25 Suction hose Ø40 mm

### 9.3 VS 900 S / VS 1200 S connection



- 5 O-ring 30x2
- 7 Connector Ø36 mm, external
- 8 O-ring 20x2.0
- 9 Safety clamp
- 10 Hose joint piece Ø20 mm
- 11 Hose clamp Ø28 mm
- 13 Hose sleeve
- 14 Waste water hose Ø20 mm, internal
- 20 Elbow piece DN 50
- 21 Hose clamp Ø55 mm
- 22 Exhaust air hose Ø50 mm, internal
- 30 Straight inlet connection
- 31 Curved inlet connection
- 32 Sealing sleeve
- 33 Locking nut
- 34 Suction hose Ø55 mm, internal

## 10. Electrical connection



The electrical connections must be carried out observing any and all technical regulations concerning the setup of low voltage systems in areas used for medical purposes.



**The motor connection cable must be laid in such a way that it does not come into contact with hot surfaces.**

- Before start-up, check the mains voltage against the voltage indicated on the model identification plate.
- When connecting to the mains electricity supply, ensure that the circuit is fitted with an all-pole disconnect switch (all-pole switch) with contact opening width >3 mm.
- Suction units can only be connected to the mains power supply using a fixed cable connection.
- The suction unit is operated using the controller located in the external control box.

Circuit protection: LS switch 16 A, characteristics B, C and D according to EN 60898

### 10.1 Notes on connection lines

#### 100–110 V / 230 V / 400 V power supply line (to mains, fixed supply line):

- NYM-J 3 x 1.5 mm<sup>2</sup> / 5 x 1.5 mm<sup>2</sup>

#### 100–110 V / 230 V / 400 V power supply line (to mains, flexible supply line):

The connection of the control box and suction unit or between the appliance socket and suction unit must be made using PVC hose connection:

H05 VV-F 5G1.5 mm<sup>2</sup> / 5G1.5 mm<sup>2</sup>

or rubber connection:

H05 RN-F 3G1.5 mm<sup>2</sup> / 5G1.5 mm<sup>2</sup>,

H05 RR-F 3G1.5 mm<sup>2</sup> / 5G1.5 mm<sup>2</sup>.

The connection of the VS 300 S allows reduction of the cross-section to 1 mm<sup>2</sup>.

### 24 V control line, VS 600, VS 900 S, VS 1200 S

Protective low voltage for:

- Hose manifold
- Station selection valve
- Spittoon valve

**Fixed laying:** (N)YM (St)-J 4 x 1.5 mm<sup>2</sup> shielded plastic sheathed cable.

**Flexible laying:** Data cable LiYCY 4 x 1.0 mm<sup>2</sup> with shielded cable as used for IT purposes or a light PVC control line with shielded casing.

### 24 V control line for VS 300 S

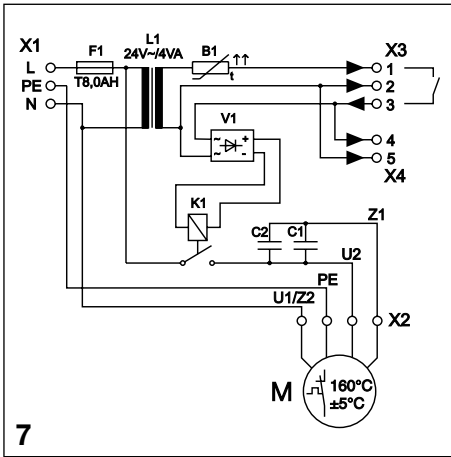
**Flexible laying:** PVC data transmission cable LiYY 3 x 0.5 mm<sup>2</sup>  
Order number 9000-118-83

## 10.2 Control box (VS 600, VS 900 S, VS 1200 S)

The suction unit can be connected to a control box which is either part of the scope of delivery or, if not, can be ordered as a special accessory. Connection plans and circuit diagrams can be found in the Control Box Installation and Operating Instructions.



The control box is factory set for connection to the suction unit; this should be kept in mind when replacing the suction unit with a unit of a different size.



### 10.3 Motor terminal box connections

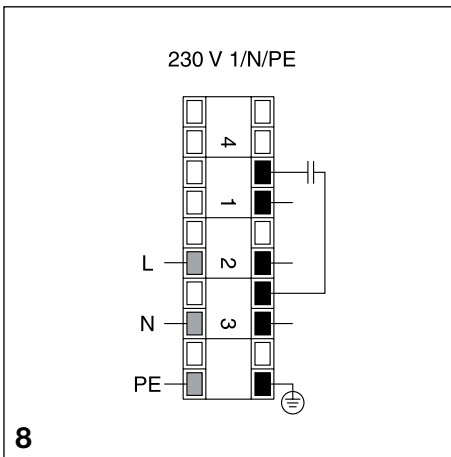
Connect the power supply line from the control box to the appropriate terminal in the motor terminal box.

#### 10.3.1 VS 300 S

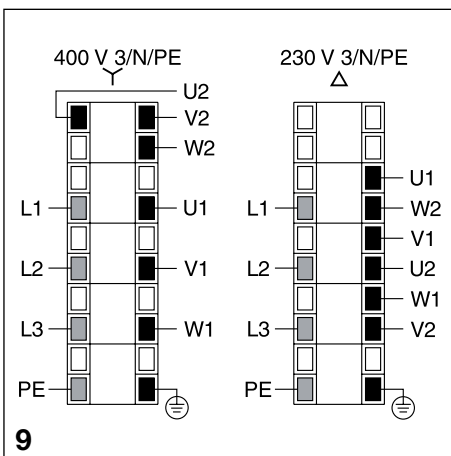
1/N/PE AC 230 V, with control box integrated in a soundproof housing.

- X1** Power supply connection
- X2** Motor connection
- X3** Hose manifold 24 V AC / max. 80 mA connection
- X4** Control signal output  
24 V AC / max. 20 mA

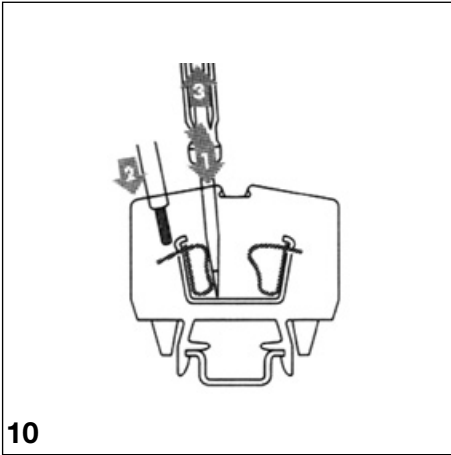
EN



#### 10.3.2 VS 600, 230 V 1~ VS 900 S, 230 V 1~



#### 10.3.3 VS 600, 230 V/400 V 3~ VS 900 S, 230 V/400 V 3~ VS 1200 S, 230 V/400 V 3~



## 11. Commissioning and first start-up



**The suction unit must not be operated without the coarse filter, otherwise larger particles such as bits of broken tooth or fillings could cause damage to the unit.**

- Check that the coarse filters (e.g. in the spittoon) have been placed in position.
- Turn on the unit power switch or the main surgery switch.
- Carry out a function control of the suction unit and the control box.  
Check the motor rotation direction (3/N/PE AC)  
Set the motor protection switch in the control box.
- Check all connections for signs of leakage.
- Carry out an electrical safety check of the control box and the suction unit according to national and local regulations (e.g. any and all regulations concerning setup, operation and application of medical products) and record the results as appropriate, e.g. in the technical log book.



In many countries, technical medical products and electrical devices are subject to regular checks at set intervals. The owner must be instructed accordingly.





## Use

### 12. Cleaning and disinfection of the suction unit



**Do not use any foaming agents, e.g. household cleaning agents, instrument disinfection agents or abrasive cleaners.**



**Do not use agents containing chlorine or any sort of solvent such as acetone. These agents can affect the materials. This will lead to loss of any claims under the guarantee.**

#### After every patient treatment

One glass of cold water should be aspirated through both the larger and the smaller of the suction hoses - even if only the saliva extractor was used for aspiration.



Aspiration using the larger suction hose allows a larger amount of fresh air (~300 l/min) to be drawn up and this increases considerably the cleaning efficiency.

#### Before the lunch break and at the end of the day

The suction unit should be carefully cleaned and disinfected by aspirating a suitable and cleaning and disinfecting agent (e.g. OROTOL Ultra or OROTOL Plus) approved by Dürr Dental.

Further information can be found in the operating instructions "Disinfection and Cleaning of Suction Units", order number 9000-605-10/.. or in our information sheet on the cleaning of contaminated suction units, order number P007-235-01.

#### Weekly

Where the local water contains high levels of lime, we recommend the application of Dürr MD 555 specialised cleaner for suction units once a week, preferably before the midday break.

### 13. Maintenance



To avoid any danger of infection, protective clothing should be worn (e.g. protective gloves, protective eyewear, face mask).

**Every 4 weeks (for VS 600, VS 900 S, VS 1200 S every 3 months)** the filter located at the suction connection of the suction unit should be checked and cleaned if necessary. To do this, slide the suction hose from the suction unit connection. If required, take the filter out of the suction connection piece and clean.

**A service technician is required to check the** condition of the waste connection valves (e.g. signs of leakage or ageing) at least once a year and to replace them if necessary.

**Every two years** (VS 600, VS 900 S, VS 1200 S) the auxiliary air valve must be checked and cleaned and/or replaced as necessary.

The exhaust air bacteria filter (when present) should be replaced every **12-24 months**.



The integrated separation unit within the suction unit does not hold back bacteria, which is why it is strongly recommended to install a bacteria filter in the exhaust air system.



The bacteria filter is delivered together with a memo sticker; this should be stuck into the surgery planner to remind staff when the filter change is imminent.



# Troubleshooting

## 14. Tips for operators and service technicians

Any repairs above and beyond routine maintenance must be carried out by suitably qualified personnel or one of our service technicians.



Prior to beginning the troubleshooting, disconnect the unit from the mains.

EN

Problem	Probable cause	Solution
<b>1. Suction unit does not start up.</b>	<ul style="list-style-type: none"> <li>No mains voltage.</li> <li>Undervoltage or overvoltage.</li> <li>Motor protection switch set too low (for values, see Technical Data).</li> <li>Motor protection switch defective.</li> <li>Capacitor defective</li> <li>Turbine is blocked due to solid particles or dirt (e.g. by using unsuitable cleaning and disinfectant agents); motor protection switch activated.</li> </ul>	<ul style="list-style-type: none"> <li>Check the mains fusing, fuse in control box or on the PCB and replace if necessary. Check the supply voltage.</li> <li>Measure the supply voltage; call an electrician if necessary.</li> <li>Measure the current. Set the motor protection switch to the measured value plus safety margin.</li> <li>Check motor protection switch; replace if defective.</li> <li>Measure the capacitance and replace if necessary.</li> <li>Disassemble the suction unit and clean the turbine.</li> </ul>
<b>2. Suction unit makes unusual noises.</b>	<ul style="list-style-type: none"> <li>Solid particles in turbine.</li> </ul>	<ul style="list-style-type: none"> <li>Disassemble the suction unit and clean the turbine.</li> </ul>
<b>3. Water leaks from the exhaust air connection.</b>	<ul style="list-style-type: none"> <li>Membrane valve blocked.</li> <li>Foam in the turbine due to using an incorrect cleaning agent or disinfectant.</li> <li>Condensed water build-up in the exhaust air line</li> </ul>	<ul style="list-style-type: none"> <li>Check the membrane valve at the waste water connection and if necessary clean or replace.</li> <li>Do not use foaming cleaning and disinfectant agents.</li> <li>Check the plumbing system, avoid sudden cooling</li> </ul>

Problem	Probable cause	Solution
<b>4. Suction unit performance too low.</b>	<ul style="list-style-type: none"> <li>• Mechanical sluggishness of the turbine caused by dirt.</li> <li>• Coarse filter blocked.</li> <li>• Suction connection not waterproof.</li> </ul>	<ul style="list-style-type: none"> <li>• Disassemble the suction unit and clean the turbine.</li> <li>• Clean the coarse filter at the intake nozzle.</li> <li>• Check the suction system and connections for leaks and correct as necessary.</li> </ul>



## Disposal

### 15. Unit disposal



The unit could possibly be contaminated. Inform the waste management company so they can take all necessary safety steps.



Non-contaminated plastic parts of the suction unit can be disposed of in the recycling.

The control box, electronics (PCB) and components are electronic waste and must be disposed of as appropriate. Other metal parts (e.g. turbine housing) can be disposed of as metal waste.

When returning the appliance, e.g. to your dealer's depot or to Dürr Dental, be sure to close all connections.









DÜRR DENTAL AG  
Höpfigheimer Strasse 17  
74321 Bietigheim-Bissingen  
Germany  
Fon: +49 7142 705-0  
[www.duerrdental.com](http://www.duerrdental.com)  
[info@duerr.de](mailto:info@duerr.de)

